

Tuesday, 24/06/2008 12:59:18 PM
Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : SIDE PLATE
 Job Number : 40025
 Estimate Number : 12063
 P.O. Number :
 This Issue : 24/06/2008 S.O. No. :
 Prsht Rev. : NC
 First Issue : / / Type : SMALL /MED FAB
 Previous Run :
 Written By :
 Checked & Approved By : CMF 08-06-24
 Comment : Est. A05.08.26 New issue KJ/JLM
 Est Rev:B 08-06-19 now on water DD verified by:EC

Part Number : PB6743001149
 Drawing Number : B6743001 PAGE24
 Project Number : N/A
 Drawing Revision : B1
 Material :
 Due Date : 01/07/2008 Qty: 20 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6S090 6061-T6 .090 Sheet



Comment: Qty.: 0.4010 sf(s)/Unit Total : 4.0100 sf(s)
 6061-T6 .090 Sheet
 M6061T6S.090)
 Batch: 19059 IB 8-6-24

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET
 1-Cut as per Dwg B67-43001
 Dwg Rev: B1
 Prog Rev: B1

IB 8-6-24

(27)

2-Deburr if necessary IB 8-6-24

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

IB 8-6-24

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

S 08/06/24 (27)

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: W/H

S 08-07-03

27

4.1 counter sink as per dwg - See other side
 4.2 Qc 5 S 08/06/26 +27

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
08/06/25	4.1	Counter sink as per dwg rivet nut plate repeating MS20426A13 rivet	EB	08/06/25	24		08/06/25
		MS20426A13 rivet nut plate MS20426A13					

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SIDE PLATE

Job Number: 40025

Part Number: PB6743001149

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/07/08 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



u 08.07.04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

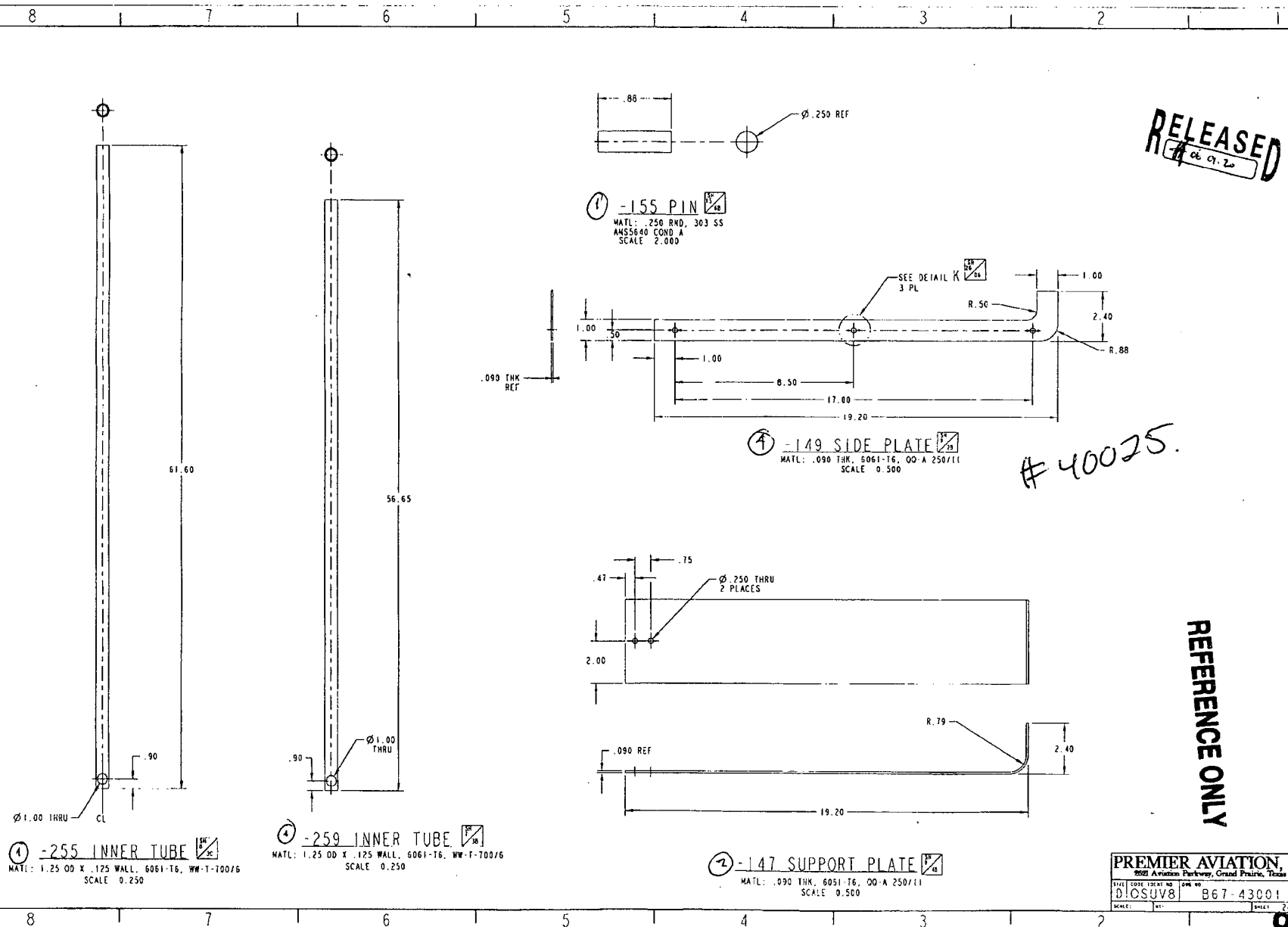
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

RELEASED
40025

REFERENCE ONLY

ORIGINAL






PREMIER AVIATION, INC.
8001 Aviation Parkway, Grand Prairie, Texas 75050
STL CODE 1341 NO QAM NO
DISUV8 B67-43001
SCALE: 1/8"=1" SHEET 24 OF 43

DART AEROSPACE LTD		Work Order:	40025
Description: SIDE PLATE		Part Number:	867-43001-149
Inspection Dwg:	Rev: 31	Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

X	First Article		Prototype
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[illegible]

Measured by: AB	Audited by: 	Prototype Approval: 
Date: 8-6-24	Date: 08/06/24	Date: 

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	